



Acrylonitrile Butadiene Styrene (ABS) - ABS70

Property	Unit	Test	Value
Izod impact (6.4 mm , notched)	Kj/m2	D-256	Min23
M	gr/10 min	D-1238	Aug-16
Rock well hardness	R-scale	D-785	100-120
HDT (1.82 m pa)	?C	D-648	Min85
V	?C	D-1525	Min 96
T	Kg/cm2	D-638	Min 440
T	%	D-638	Min 18
F	Kg/cm2	D-790	Min 650
F	Kg/cm2	D-790	Min20000
Specific Gravity (23?C)	D-792	1.04
Molding Shrinkage	%	D-955	0.4-0.7
Flammability (1/8inch(3.2mm))	UI94	HB