



Acrylonitrile Butadiene Styrene (ABS) - ABS30

Property	Unit	Test	Value
Izod impact (6.4 mm , notched)	Kj/m2	D-256	16-20
M	gr/10 min	D-1238	Jun-14
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Rock well hardness	R-scale	D-785	100-120
HDT (1.82 m pa)	?C	D-648	91-93
V	?C	D-1525	100-103
T	Kg/cm2	D-638	440-460
T	%	D-638	16-25
F	Kg/cm2	D-790	630-650
F	Kg/cm2	D-790	18000-21000
Specific Gravity (23?C)	D-792	1.04
Molding Shrinkage	%	D-955	0.4-0.7
Flammability (1/8inch(3.2mm))	UI94	HB